

TECHNICAL INFORMATION

SUBJECT: Pipe fixture set on ECHO SRM-520ES and shindaiwa B510S

Number: Y2020-685
Issued: Jun. 30, 2020

Changed type of pipe fixture set.

	SRM-520ES(38) Serial Number 38006500 and before	Serial Number 38006501 and after
	B510S(38) Serial Number 38002300 and before	Serial Number 38002301 and after
Fastener knob		
Washer	Nil	Nil
Bolt	Nil	Nil
Spring washer	Nil	Nil
Washer	Nil	Nil
Handle fixture	C423-000960	C423-001070
Handle fixture	C423-000970	C423-001080
O-ring	Nil	900720-20007
Pipe fixture set	P100-006150	P100-009310

Pipe fixture set P100-009310 can be used on the unit before this change.

* Precoat bolt: If the coat is peeled off, replace new one or apply thread locking sealant (ThreeBond #1344J or equivalent).

If old thread locking sealant is left in threads, correct torque may not be secured. In case old thread locking sealant is left, remove it.

After tightening the bolts, turn the bolts counterclockwise 1 1/2 turns.